

Highly Enhanced Sensing Properties for ZnO Nanoparticle-Decorated Round-Edged α -Fe₂O₃ Hexahedrons

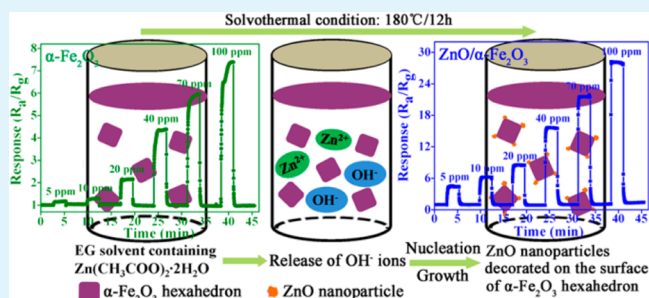
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S Supporting Information

ABSTRACT: ZnO/ α -Fe₂O₃ composites built from plenty of ZnO nanoparticles decorated on the surfaces of uniform round-edged α -Fe₂O₃ hexahedrons were successfully prepared via a facile solvothermal method. Various techniques were employed to obtain the crystalline and morphological characterization of the as-prepared samples. In addition, a comparative sensing performance investigation between the two kinds of sensing materials clearly demonstrated that the sensing properties of ZnO/ α -Fe₂O₃ composites were substantially enhanced compared with those of the single α -Fe₂O₃ component, which manifest the superiority of the ZnO decoration as we expected. For instance, the response of ZnO/ α -Fe₂O₃ composites to 100 ppm acetone is \sim 30, which is \sim 3.15-fold higher than that of primary α -Fe₂O₃ hexahedrons. The synergetic effect is believed to be the source of the improvement of gas-sensing properties.

KEYWORDS: α -Fe₂O₃ hexahedron, ZnO/ α -Fe₂O₃ composites, solvothermal method, semiconductor, gas sensor



1. INTRODUCTION

In light of the fascinating merits of easy manufacture, low cost and power consumption, as well as wide detection range, gas sensors based on oxide semiconductors stand out from numerous detection methods and have been regarded as a dominant and effective approach in the monitoring of various flammable, toxic, and corrosive gases.¹ Until now, various kinds of metal oxides, such as ZnO,^{2,3} α -Fe₂O₃,^{4,5} WO₃,^{6,7} In₂O₃,^{8,9} SnO₂,^{10,11} NiO,¹² etc., have been extensively investigated as sensing materials owing to their superior stability, low cost, and simplicity in preparation.^{13,14} It has been widely acknowledged that the basic working principle of metal oxide-based gas sensors is the remarkable resistance change caused by the surface reaction upon exposure to different gas ambients. Therefore, in terms of metal oxide semiconductors, the chemical composition, crystalline size, and microstructure have essential impact on their sensing properties.¹² On the basis of this consensus, considerable efforts, including transition metal doping, novel metal loading, as well as the compounds consisting of chemically distinct components, have been devoted to improve gas-sensing performance.¹⁵ Among these strategies, composites constituted by two or more metal oxides such as α -Fe₂O₃/SnO₂,^{16,17} ZnO/SnO₂,^{18,19} SnO₂/ α -Fe₂O₃,^{20,21} have drawn increasing attention as they are supposed to provide more opportunities for integrating the physical and chemical properties of their individual counterparts, and this method indeed enhanced the sensing performances.²² However, in spite of the significant accomplishments achieved, developing new sensor strategies for ever-increasing

response, fast detection, good reproducibility, and reduction of cost still represents one of the major scientific challenges owing to the constant growing concerns about air-quality, environmental monitoring, and explosive gases detection. Therefore, the synthesis of new-type composites to achieve dramatic improvement in gas-sensing properties deserves more efforts.

Two kinds of important functional materials, namely, hematite (α -Fe₂O₃) and zinc oxide (ZnO), with energy gaps of \sim 2.2 eV²³ and \sim 3.4 eV,²⁴ respectively, have been widely investigated in a broad range of applications involving gas sensors,^{25,26} photocatalysis,^{27,28} magnetic materials,^{29,30} lithium-ion batteries,^{31,32} and solar cells.^{33,34} Recent researches have demonstrated that the gas-sensing performances of α -Fe₂O₃ could be greatly improved by the modification of ZnO nanoparticles, which can be attributed to the synergistic effect of the two sensing components. However, to the best of our knowledge, despite some success having been achieved for the preparation of ZnO/ α -Fe₂O₃ composites, there still exist some disadvantages, such as the high temperature involved in the synthesis process (>350 °C) or the complete enclosure of the α -Fe₂O₃ core by the ZnO shell, which reduced the adsorption of oxygen molecules on the surface of the α -Fe₂O₃, leading to the sensing performances not improved but reduced.^{35,36} Therefore, developing a facile and effective strategy under moderate conditions for the preparation of ZnO/ α -Fe₂O₃

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composites with highly accessible surfaces that benefits the gas adsorption is quite important.

In the current work, the novel and uniform α -Fe₂O₃ hexahedrons made up of numerous nanoparticles were first synthesized through a facile solvothermal route. Although the as-prepared α -Fe₂O₃ showed high response to acetone, to further enhance their gas sensing properties, ZnO nanoparticles were decorated on the surfaces of α -Fe₂O₃ hexahedrons to form ZnO/ α -Fe₂O₃ composites. As expected, it is clearly revealed that ZnO/ α -Fe₂O₃ composites showed much higher response along with faster response rate to acetone than that of the pristine α -Fe₂O₃. The dramatic improvement in gas-sensing properties may be ascribed to the synergistic effect exerted by ZnO and α -Fe₂O₃ and the introduction of ZnO layer with particle size comparable to the Debye length.

2. EXPERIMENTAL SECTION

All of the chemical reagents involved in the experiment were analytical grade as purchased from Beijing Chemicals Co. Ltd. of China and directly used without any further purification.

2.1. Synthesis of Round-Edged α -Fe₂O₃ Hexahedrons.

Round-edged α -Fe₂O₃ hexahedrons were successfully synthesized through a simple solvothermal method according to the previous literature with some modifications.³⁷ Generally, 4.054 g of iron chloride hexahydrate (FeCl₃·6H₂O) was dissolved into a mixture solution of 15 mL of ethanol and 15 mL of deionized water under vigorously magnetic stirring. Subsequently, 1.2 g of hexamethylenetetramine ((CH₂)₆N₄, HMT) was added into the above solution. After several minutes of ultrasonic dispersing, the homogeneous solution was transferred into a Teflon-lined stainless steel autoclave, which was then tightly sealed and maintained at 160 °C for 6 h in an electric oven. Then, the autoclave was cooled naturally to room temperature, and the resultant precipitates were harvested by centrifugation, rinsed several times with ethanol and deionized water, and finally dried at 80 °C for 12 h.

2.2. Synthesis of ZnO/ α -Fe₂O₃ Composites. In a typical procedure, 0.055 g of Zn(CH₃COO)₂·2H₂O was first dissolved in 10 mL of ethylene glycol (EG) until a clear solution was achieved. Then, 0.040 g of the presynthesized α -Fe₂O₃ hexahedron was well-sonicated into the above solution and stirred for 30 min. Soon after, the solution was transferred to a Teflon-lined stainless steel autoclave, which was sealed, kept at 180 °C for 12 h, and then cooled to room temperature naturally. The products were collected by centrifugation and washed with deionized water and ethanol several times and finally dried at 80 °C for 12 h.

2.3. Characterization. X-ray powder diffraction (XRD) analysis was performed on a Rigaku D/Max-2550 V X-ray diffractometer with high-intensity Cu K α radiation ($\lambda = 1.5406 \text{ \AA}$) in the range of 20–70° (2 θ) to examine the crystal phase and purity of the as-obtained samples. The morphology and size of the products were studied by field emission scanning electron microscopy (FESEM, JEOL JSM-7500F, operated at an accelerating voltage of 15 kV). Transmission electron microscopy (TEM) and high-resolution transmission electron microscopy (HRTEM) observations were carried out with JEOL JEM-2100 microscope operated at an accelerating voltage of 200 kV. The energy-dispersive X-ray spectrometry (EDS) was applied to study the chemical compositions of the products, which was measured by the TEM attachment.

2.4. Fabrication and Measurement of Gas Sensor. The sensor fabrication process was described detailedly in our previous work,³⁸ and the gas-sensing behavior was estimated by an RQ-2 gas-sensing characterization system under laboratory conditions (40% relative humidity, 23 °C). The specific measurement was processed by a static process: the sensor was placed into a chamber filled with fresh air at the beginning, and then an appropriate amount of the test gas was injected into a closed chamber by the assistance of a microsyringe. Soon afterward, the sensor was put into the chamber to react with the test gas molecules. After a constant response value obtained, the sensor

was transferred into another chamber also full of fresh air and began to recover. The gas response S ($S = R_0/R_g$) was defined as the ratio of sensor resistance in fresh air (R_0) to that in test gases (R_g). The time taken by the sensor to achieve 90% of the total resistance change in the case of adsorption and desorption was defined as the response time (τ_{res}) and recovery time (τ_{recov}), respectively.

3. RESULTS AND DISCUSSION

3.1. Structural and Morphological Characteristics.

XRD analysis associated with pure α -Fe₂O₃ and ZnO/ α -Fe₂O₃ composites was performed to investigate the crystal structure and purity of the samples, which is depicted in Figure 1. The XRD pattern (Figure 1a) of the bare α -Fe₂O₃

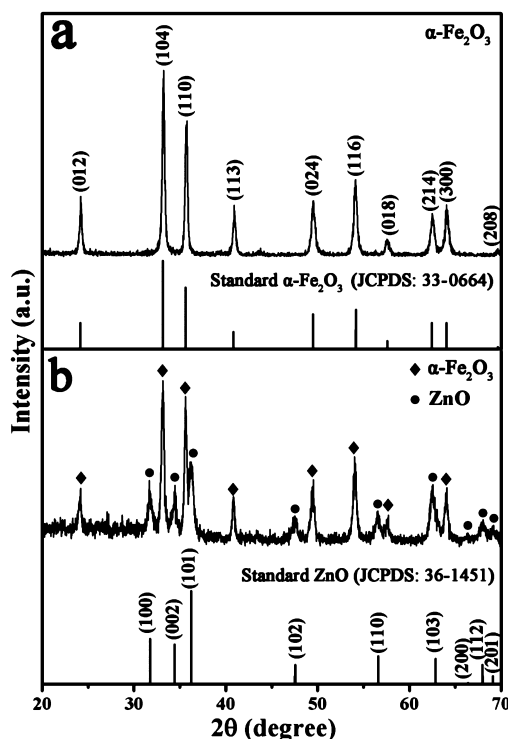


Figure 1. XRD patterns of the as-obtained products (a) round-edged α -Fe₂O₃ hexahedrons and (b) ZnO/ α -Fe₂O₃ composites.

hexahedrons exhibited very sharp diffraction peaks, indicating their high crystallinity, and all of the recorded diffraction peaks could be well-assigned to the pure hexagonal structure of α -Fe₂O₃ with lattice constants of $a = b = 5.04 \text{ \AA}$ and $c = 13.77 \text{ \AA}$, which is in good accordance with those from the standard JCPDS Card No. 33–0664. Meanwhile, XRD pattern of composites shown in Figure 1b clearly revealed that the crystal phases are the mixture of α -Fe₂O₃ and ZnO; most of the identified diffraction peaks could be unambiguously assigned to the hexagonal structure of α -Fe₂O₃. The residual peaks could be readily indexed to the hexagonal structure of ZnO with structural parameters of $a = b = 3.25 \text{ \AA}$ and $c = 5.21 \text{ \AA}$, which is in good accordance with the standard data file No. 36–1451. Notably, it also shown that the ZnO decoration process does not deteriorate the original crystal structure of hematite since all diffraction peaks for hematite phase in the ZnO/ α -Fe₂O₃ composites exist at almost the same 2 θ position as that for the as-obtained α -Fe₂O₃ hexahedrons, and no diffraction peaks derived from any other impurities could be observed, demonstrating the high purity of the samples.

The size and morphology of pristine α -Fe₂O₃ and ZnO-modified α -Fe₂O₃ were investigated by FESEM, as exhibited in Figure 2. The representative low-magnification FESEM image

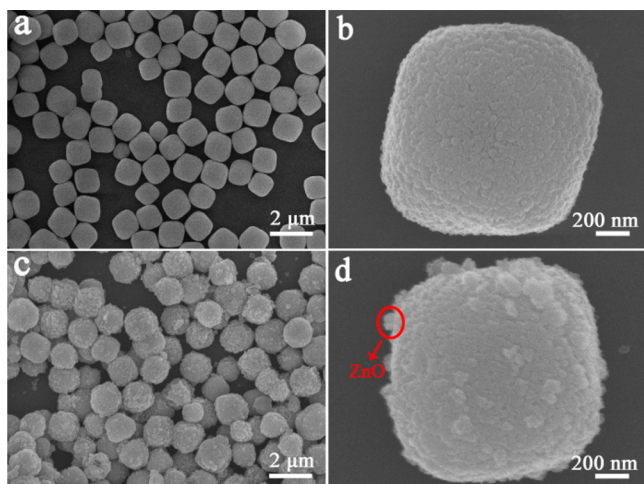


Figure 2. FESEM images of the as-prepared products, (a) and (b) pristine α -Fe₂O₃ hexahedrons, (c) and (d) ZnO/ α -Fe₂O₃ composites.

(presented in Figure 2a) of the as-obtained α -Fe₂O₃ hexahedrons clearly revealed that the sample has a good dispersivity and a uniform size of $\sim 1.2 \mu\text{m}$. No other morphologies could be observed, indicating the high yield of the products. Moreover, it can be clearly observed that the as-prepared α -Fe₂O₃ samples have a relatively smooth surface from the high-magnification FESEM image of an individual α -Fe₂O₃ hexahedron presented in Figure 2b. The typical FESEM image of resulting products (shown in Figure 2c) undoubtedly revealed that the surfaces of the ZnO/ α -Fe₂O₃ composites turn coarser compared with the pristine α -Fe₂O₃ hexahedrons, which can be assigned to the successful decoration of the secondary ZnO nanoparticles on the pristine α -Fe₂O₃ substrates. In addition, the FESEM image of a single ZnO-modified α -Fe₂O₃ hexahedron (exhibited in Figure 2d) further verified that massive ZnO nanoparticles were coated on the surfaces of α -Fe₂O₃ hexahedron and that the morphology of α -

Fe₂O₃ was perfectly maintained, instead of destroyed, when compared with the FESEM images of pure α -Fe₂O₃ presented in Figure 2a,b. And, these rough surfaces are deduced to be favorable for gas detection, owing to the rapid and effective gas diffusion between the inward and outward; therefore, good gas-sensing performances could be anticipated.³⁹

TEM measurements were also performed to provide insight into more-detailed structural and crystalline information on the as-prepared ZnO/ α -Fe₂O₃ composites. Representative TEM images presented in Figure 3a,b explicitly manifest that the samples are constructed by round-edged α -Fe₂O₃ hexahedrons, which are solid in nature and are not completely enclosed by ZnO nanoparticles. And, both morphology and size of bare α -Fe₂O₃ and ZnO nanoparticle observed from TEM observations are in good accordance with the FESEM measurement results. HRTEM image provides further insight into the crystal structure of ZnO nanoparticles, which was exhibited in Figure 3c (recorded from the bottom section marked with a red rectangle in Figure 3b). The magnified HRTEM images in Figure 3d,e present clear lattice fringes with interplanar lattice spacings of 0.19 and 0.26 nm, corresponding to the (102) and (002) planes of hexagonal ZnO structure, respectively. EDS elemental mapping analysis corresponding to an individual ZnO/ α -Fe₂O₃ hexahedron (Figure 3f) distinctly reveals spatial distributions of Fe, Zn, and O elements (Figure 3g–i). It is worth noting that the Fe signals could only be detected in the core region, while Zn signals were predominant in the outer region, and the uneven distribution of Zn element further confirmed that the surface of α -Fe₂O₃ hexahedron was not completely enclosed by ZnO nanoparticles; O signals can be recognized from the inside to outside of the range.

3.2. Gas-Sensing Performances. In the gas-sensing study, it is known to all that the operating temperature plays an essential role in determining the gas-sensing properties owing to its huge impact on surface state of sensing materials, as well as the interaction between the absorbed oxygen and sensing materials.⁴⁰ Therefore, the relationships between the operating temperatures and gas responses to 100 ppm acetone of the two kinds of sensor devices were first investigated in the temperature range of 200–350 °C, which are shown in Figure 4a. Since the test gas molecules are not active enough to

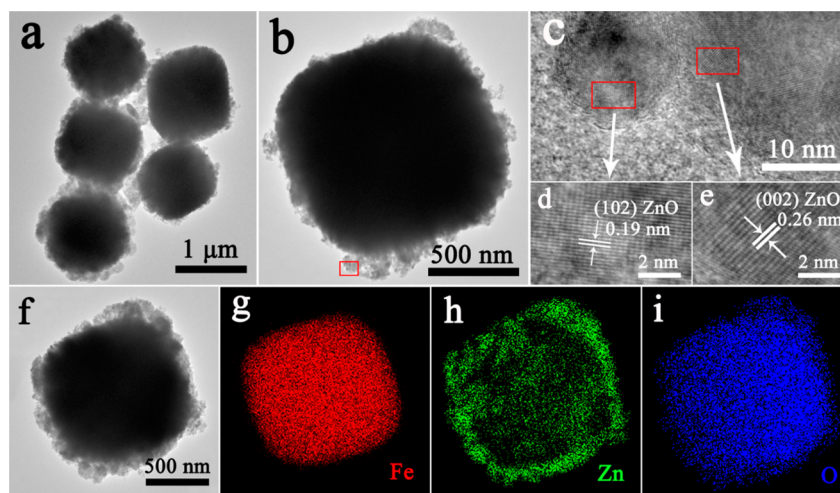


Figure 3. (a, b) Typical TEM images of the as-prepared ZnO/ α -Fe₂O₃ composites. (c) HRTEM image of the marked section in (b). (d, e) Magnified HRTEM images recorded in different areas of (c). (f–i) TEM image of an individual ZnO/ α -Fe₂O₃ hexahedron and the corresponding elemental mapping images.

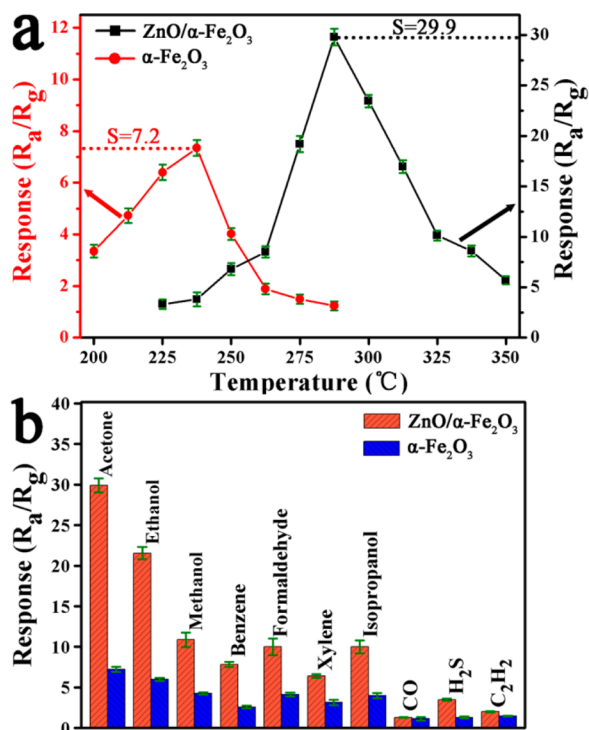


Figure 4. (a) Responses of pure $\alpha\text{-Fe}_2\text{O}_3$ and $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites upon exposure to 100 ppm acetone at different operating temperatures. (b) Selectivity measurements of the pristine $\alpha\text{-Fe}_2\text{O}_3$ and $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites to various test gases with concentrations of 100 ppm. The error bars denote the standard errors of the mean values of three independent measurements.

overcome the activation energy barrier to react with the surface-absorbed oxygen species at a low temperature, while at temperatures that are too high the difficulty in gas adsorption in turn causes the low utilization rate of the sensing material; thus, low gas responses were achieved in both of the two

situations.^{41–43} Hence, an “increase–maximum–decay” tendency was obtained along with the temperature increasing. More noticeable, for pure $\alpha\text{-Fe}_2\text{O}_3$, the maximum response is 7.2 at 240 °C, while in the $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composite case, the maximum response of 29.9 appears at 290 °C, which is as 4.15-fold high as bare $\alpha\text{-Fe}_2\text{O}_3$ hexahedrons. Accordingly, 240 and 290 °C were selected as the optimum operating temperatures for the two gas sensors and applied in all investigations hereinafter.

Since selectivity is a remarkable aspect of sensing properties, $\alpha\text{-Fe}_2\text{O}_3$ hexahedrons and $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites-based gas sensors of various kinds of test gases (such as acetone, ethanol, methanol, formaldehyde, and so on) with concentrations of 100 ppm were investigated at 240 and 290 °C, respectively (shown in Figure 4b). Obviously, both of the sensor devices exhibited much higher response to acetone as opposed to other test gases, indicating the good selectivity for acetone. In addition, it is worth noting that the gas responses were all improved after the ZnO nanoparticle decoration, and the largest increase can be observed for acetone, which is as 4.15-fold as high as the pristine $\alpha\text{-Fe}_2\text{O}_3$. Therefore, it is concluded that after the modification of ZnO nanoparticles, a remarkable enhancement and excellent selectivity in acetone-sensing properties were obtained for $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites.

Figure 5 exhibits the response behaviors of sensors to different concentrations of acetone at the optimum operating temperatures. Apparently, the gas responses of the two sensors both present a stepwise distribution accompanied by the increasing of acetone concentration, and the acetone-sensing properties were significantly improved for $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites when compared with that of pure $\alpha\text{-Fe}_2\text{O}_3$. Figure 5b depicts the temporal response and recovery curves for the two types of sensor devices, which were measured by orderly exposing the sensors to acetone with the concentration range from 5 to 100 ppm at 240 and 290 °C, respectively. The corresponding response values of $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites were $\sim 4.7, 6.5, 8.9, 14.9, 16.9, 20.5, 21.6, 23, 25.9, 27.2$, and

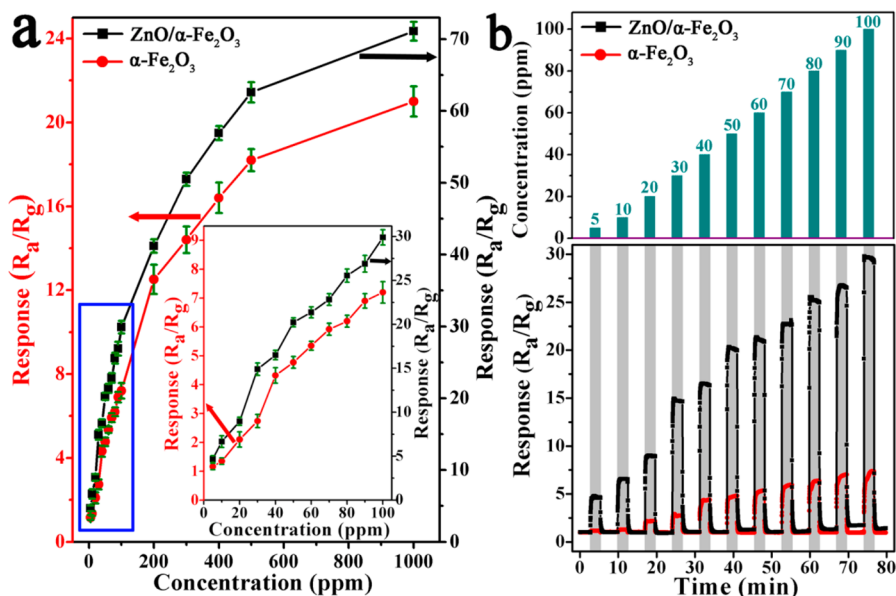


Figure 5. (a) Responses vs acetone concentration for $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites at 290 °C and pure $\alpha\text{-Fe}_2\text{O}_3$ at 240 °C. (b) Dynamic response curves of pristine $\alpha\text{-Fe}_2\text{O}_3$ and $\text{ZnO}/\alpha\text{-Fe}_2\text{O}_3$ composites to different concentrations of acetone. The error bars denote the standard errors of the mean values of three independent measurements.

29.9, while for the primary α -Fe₂O₃ case, the response values were merely 1.1, 1.4, 2.1, 2.4, 2.9, 4.4, 4.8, 5.4, 6.2, 6.9, and 7.2. Accordingly, it can be unambiguously concluded that the modification of secondary ZnO nanoparticles could make the acetone-sensing performances substantially enhanced.

From the perspective of practical application of sensor device, not only high response but also fast response speed should be paid attention to, on account of their vital roles in avoiding possible loss and disasters. The dynamic response curve shown in Figure 6a explicitly demonstrated the ZnO/ α -

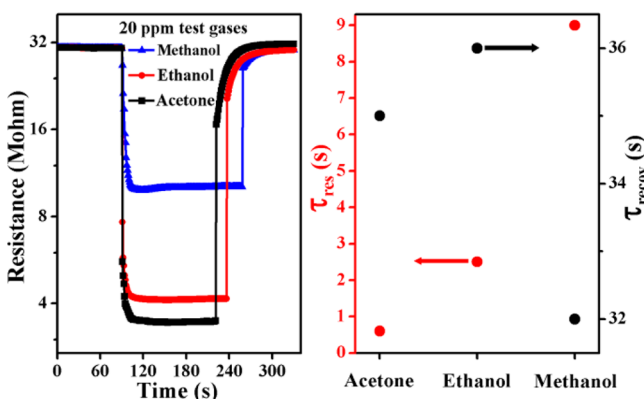


Figure 6. (a) Response transients of ZnO/ α -Fe₂O₃ composites to acetone, ethanol, and methanol with a concentration of 20 ppm at 290 °C. (b) The corresponding response times and recovery times.

Fe₂O₃ composites exhibit excellent response and recovery characteristics toward 20 ppm acetone, ethanol, and methanol. In addition, it can be apparently observed that the response time (τ_{res}) of ZnO/ α -Fe₂O₃ composites to 20 ppm acetone was as low as 1 s, which was far less than that of ethanol (3 s) and methanol (9 s) (Figure 6b). The recovery times (τ_{recov}) were within 35, 36, and 32 s for acetone, ethanol, and methanol, respectively (Figure 6b). Furthermore, the response features of ZnO/ α -Fe₂O₃ composites-based sensor were well-repeated, and there is no clear floating in responses during the five reversible cycle measurement to 20 ppm acetone, indicating the excellent reproducibility of the gas sensor (Figure S1 of the Supporting Information).

3.3. Formation Mechanism of ZnO/ α -Fe₂O₃ Composites. The plausible growth mechanism for ZnO nanoparticles in the second-step solvothermal process was discussed and described in the following. First of all, the etherification reaction^{44,45} between EG molecules took place, leading to the release of a large quantity of water molecules, which are necessary for the subsequent hydrolysis of Zn²⁺. Afterward, with a rising of temperature, OH⁻ ions were produced by the hydrolysis of CH₃COO⁻ ions, resulting in a base condition obtained:⁴⁶



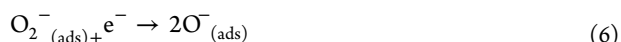
Soon after, Zn²⁺ ions react with OH⁻ ions generated by the hydrolysis of CH₃COO⁻ to form zinc hydroxide (Zn(OH)₂).²²



The formation of ZnO was attributed to the decomposition of Zn(OH)₂ under high-temperature solvothermal reaction:



3.4. Gas-Sensing Mechanism. As typical n-type semiconductor oxides, the most widely accepted gas-sensing mechanism for ZnO and α -Fe₂O₃ should follow the space charge model, which may be explained by the change in resistance of the sensor upon exposed to different gas atmospheres.^{47,48} In ambient air, sensing materials can absorb oxygen molecules (O₂) and form surface-adsorbed oxygen species (O_{2(ads)}⁻, O_(ads)⁻, and O_(ads)²⁻, eqs 4–7) by capturing free electrons from their conduction bands. The reaction kinematics can be described as follows:⁴⁹



In this process, a thick electron depletion layer formed on the surface area, resulting in a decrease of carrier concentration and increase of sensor resistance in coincidence (Figure 7a). When

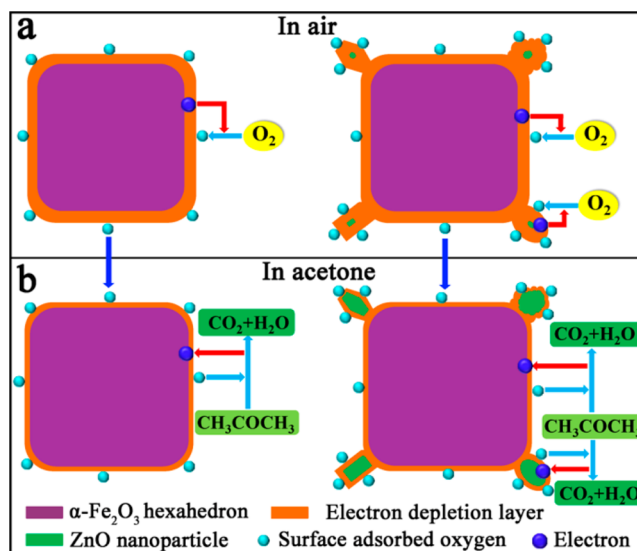
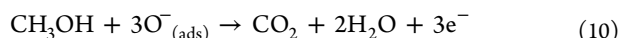
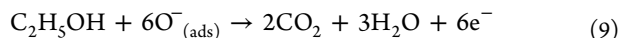
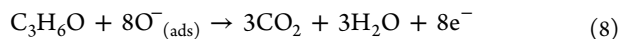


Figure 7. (a, b) Schematic illustration of sensing mechanism of α -Fe₂O₃ hexahedron, ZnO/ α -Fe₂O₃ composite, and the possible reason for ZnO/ α -Fe₂O₃ composites with higher gas response to acetone.

the sensor is exposed to reducing gases, for instance, acetone and ethanol at a moderate temperature, the adsorbed oxygen species will take part in the reaction with these gas molecules to form CO₂ and H₂O (eqs 8–10). The reactions between reducing gases and the surface adsorbed oxygen species can be described as follows:^{34,50}



As a consequence, the electrons trapped in the ionized oxygen species were released back into the conduction band, leading to the thickness of electron depletion layer decreases and lowering the measured resistance of the sensor (Figure 7b).

It has been clearly revealed that the ZnO nanoparticle-decorated α -Fe₂O₃ nanostructure exhibited much better

sensing performances than that of the pristine one, indicating ZnO nanoparticle modification contributed greatly to the improvement of sensing properties. The dramatic enhancement in sensing properties of ZnO/ α -Fe₂O₃ composites can be attributed to the following two factors. First, the striking synergistic effect of the two metal oxides.⁵¹ For the as-prepared ZnO-modified α -Fe₂O₃ hexahedron, the surfaces of α -Fe₂O₃ hexahedron are not completely enclosed by ZnO nanoparticles, resulting in both of them being highly accessible for the adsorption of oxygen molecules and promoting the formation of depletion layers on the surfaces of both metal oxides while exposed to air. Therefore, both α -Fe₂O₃ and ZnO contribute to acetone response (Figure 7b). Second, it has been revealed that the gas response would obtain an abrupt increase when the particle size becomes comparable to or smaller than the Debye length.^{52,53} In our case, the average size of ZnO nanoparticles is ~15–20 nm according to the TEM measurement results (Figure 3), which is comparable to the Debye length of ZnO (in the temperature range of 100–400 °C, the Debye length of ZnO is evaluated to be $\sim 20 \pm 5$ nm),⁵⁴ leading to the electrons in ZnO being almost completely depleted, and this has a positive effect on gas response (Figure 7a).

4. CONCLUSIONS

In summary, a facile and controllable solution route was employed for the preparation of uniform ZnO/ α -Fe₂O₃ composites, which were constructed by large numbers of ZnO nanoparticles decorated on the surfaces of round-edged α -Fe₂O₃ hexahedrons. Notably, a comparative gas-sensing study clearly revealed that the ZnO/ α -Fe₂O₃ composites exhibited better acetone-sensing properties, including much higher and even faster response, when compared to the pure α -Fe₂O₃ hexahedrons. The remarkable improvement of sensing performances is most likely assigned to the striking synergistic effect and the small size of ZnO nanoparticles, which reaches a scale comparable to the ZnO Debye length.

■ ASSOCIATED CONTENT

Supporting Information

Plot displaying five periods of response–recovery curve. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

Notes

The authors declare no competing financial interest.

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■ ABBREVIATIONS

XRD, X-ray power diffraction

FESEM, field emission scanning electron microscopy

TEM, transmission electron microscopy

HRTEM, high-resolution transmission electron microscopy

EDS, energy-dispersive X-ray spectrometry

HMT, (CH₂)₆N₄

EG, ethylene glycol

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